BIC KIDS

MINI KID COULEUR

Colouring felt pen in 12 colours

Main features

- Ultra washable ink
- Conical Tip
- Good nib resistance
- Estimated shelf life: 24 months
- Cap security lock

Product Quality

- In house manufacturing ink
- Automatic assembly
- Automatic injection molding process
  Incoming inspections on raw materials and incoming inspections on sourced components

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Mileage, cap off time, drop test, oven leakage, washability on clothes and skin, weight loss, bleeding through paper mechanical force testing of component fits
- Age tests at 23 & 48°C, evaporation test at 23 & 48°C

Production controls

- Statistical Control for: injection molded part dimensions
- Ink, nib, filler presence control on 100% of products
- 60 controls per statistical pick up, functional, dimensional, aspect

Polyester filler
1g of ink

Polypropylene plug
blocked by high spin welding

Polypropylene barrel

Line width
1mm

Ventilated polyethylene cap

Polyethylene blocked
nib Ø 4,5 mm

Pointe moyenne bloquée
Medium blocked tip

Product Safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy safety standard (EN 71), tested annually by an independent lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, CPSCIA - section 101, REACH – Annex XVII – part n°23)
- Product free from dangerous phthalates: DINP, DIDP, DEHP, DBP, DNOP & BBP (REACH – Annex XVII – parts n°51 and 52)
- Cap compliant with safety cap standard (ISO 11540 / BS 7271-1)
- End plug compliant with safety endplug standard (BS7272-2)

Environment

- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC) (on volume/weight reduction and on dangerous substances restriction)

Social Audit

- BIC Group code of conduct based on ILO conventions
- Auditing process with corrective action plan by an independent company

Country of Origin

- Made in Austria